



Brazing and Soldering Fluxes

Flux	Active Range		AWS A5.8
	°C	°F	
Stay-Clean [®] Liquid Soldering Flux	Up to 371°	Up to 700°	A-A-5145C, Form B
Stay-Clean [®] Paste Soldering Flux	-	-	A-A-51145C, Form A
Stay-Silv [®] White Brazing Flux	566° - 871°	1050° - 1600°	0F499, Type B, AWS A5.31, Class FB3A, AMS 3410
Stay-Silv [®] Black Brazing Flux	566° - 982°	1050° - 1800°	0F499, Type B, AWS A5.31, Class FB3C, AMS 3411
Dynaflow [®] Brazing Flux	566° - 871°	1050° - 1600°	AWS A5.31, Class FB3A
Bridgit [®] Burn Resistant Flux	93° - 427°	200° - 800°	-
Bridgit [®] Water Soluble Flux	121° - 315°	250° - 600°	ASTM B 813-93